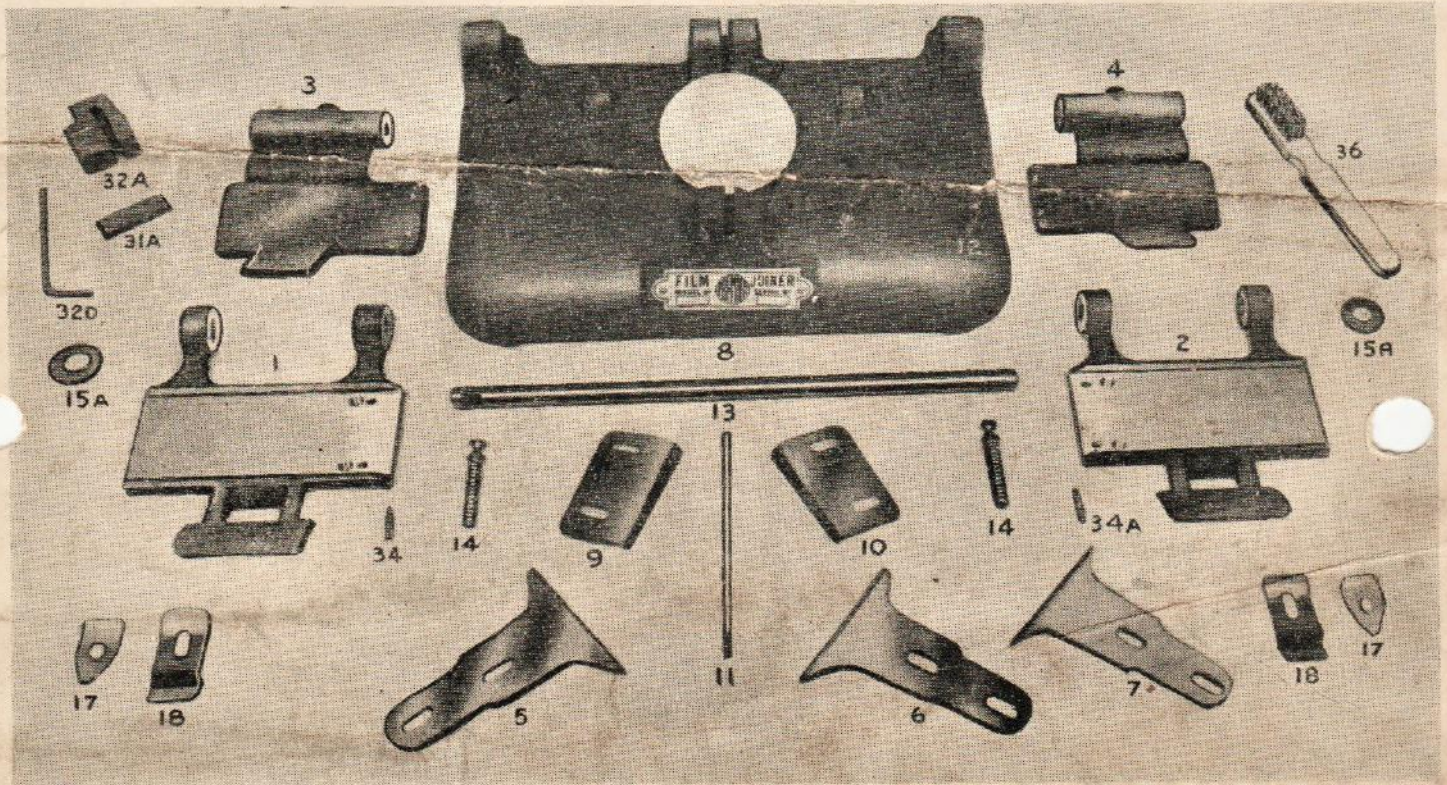




DE LUXE JOINER

(State whether 35mm or 16mm)



SPARE PARTS CHART

Part No.	Description	Part No.	Description
1	Lower clamp, left-hand	19	Screws for 5 & 18
2	Lower clamp, right-hand	20	Washers for 5, 6, 7, 9, 10 & 18
3	Upper clamp, left-hand	21	Screws for 6, 7, 9 & 10
4	Upper clamp, right-hand	22	Grub screws for 11 & 13
5	Cement guard	24	Adjusting screws for 5
6	Upper spring	25	Adjusting screws for 6 & 7
7	Lower spring	26	Adjusting screws for 11
8	Base	27	Nuts for 14
9	Knife, left-hand	31a	Scraper blade, safety stock
10	Knife, right-hand	32a	Scraper body, safety stock
11	Cutting blade (state whether 1/8" 3/32" 1/16")	32b	Fixing screws, safety stock body
12	Scraper post	32c	Adjusting screws, ditto
13	Hinge rod	32d	Key for 32b & 32c
14	Latch posts	33	Lock nut for 12
15a	Thrust springs	34	Locating pin
17	Over latch springs Under latch springs	34a	Steadying pin
18	Latch springs	35a	Ivory disc
		36	Brush

(N.B. All previous 16mm part Nos. must now comply with those above)

INSTRUCTIONS

for keeping the Premier De Luxe Film Joiner in proper adjustment and working order.

Left-hand Clamp (Part 1 on Spare Parts Chart) should be level with the Cutting Blade (Part 11).

Right-hand Clamp (Part 2) should be approximately the thickness of a piece of film above the Cutting Blade (Part 11) so that when the two films are superimposed they lie flat together.

These adjustments, if necessary, can be made by raising or lowering the Latch Post (Part 14). The two Clamps (Parts 3 and 4) are held in position by the Latch Springs (Part 18), which must be carefully adjusted so that the Clamps are held firmly and without shake.

The Knives (Parts 9 and 10) should be adjusted so that they are very lightly in contact with the Cutting Blade (Part 11).

The Cement Guard (Part 5) fitted to the Left-hand Upper Clamp (Part 3) must be absolutely parallel with the Cutting Blade, but not touching.

The Upper and Lower Springs (Parts 6 and 7) fitted to the Right-hand Upper Clamp (Part 4) must be absolutely parallel with the two edges of the Cutting Blade (Part 11) and in contact with it so that the necessary pressure is exerted to make an effective join.

These can be adjusted, if necessary, by the small grub screws fitted underneath the Upper and Lower Clamps (Parts 3 and 4).

The width of the scrape is governed by the Scraper Blade (Part 31a), which is adjusted before it leaves the Works and if removed for cleaning purposes must be fitted back in the correct position, which is a fraction less than the width of the Cutting Blade (Part 11).

It is absolutely essential to keep all parts clean and remove all emulsion and cement from the Knives and Scraper to ensure satisfactory results, and this must be done every day after use. A brush is provided for this purpose.

These Joiners are in use in all the film distributors' repair rooms where quickness and accuracy are essential, a proof of their undoubted value as the finest machine available for the purpose, providing the above instructions are carried out.

(See overleaf for Spare Parts Chart)